

## **Dewatering and Sewer Bypass Pump**

Max. 1450 m<sup>3</sup>/hour, Max. 48 mwc





## **Pump specifications:**

Туре	BA300E D388
Max. flow	1450 m <sup>3</sup> /hour (6380 US GPM)
Max. pressure	48 mwc (159 ft.)
Connections	DN300 x DN350 (12" x 14")
Solids handling	120 x 105 mm
Impeller type	Semi-open impeller
Priming system	BBA MP100
Engine	Volvo Penta TAD873VE
Emission standard	Stage IV / Tier 4 final
Canopy	M14-40
Sound level	Approx. 78 dB(A) at 10 m
Weight (net)	5300 kg (11.660 lbs)

#### **FEATURES**

#### BA auto prime pump

The BA range of pumps has been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

#### World-class performance

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-of-the-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

#### Sustainability

- $\boldsymbol{\cdot}$  High efficiency pumps minimising fuel consumption
- Emissions in accordance with EU stage & US EPA Tier regulations
- · Corrosion free hot dip galvanised canopy
- Corrosion free composite door panels and powder coated plating
- 100% Oil-spill free priming system
- · Fully bunded unit eliminating fuel/oil spills at all times

#### Complete package designed & built by BBA Pumps

- · Complete in-house design & production
- · Over 60 years of experience in the market
- · Complete testing facility in-house
- · Contemporary & functional design
- · Durable & eco-friendly materials
- · Custom builds available

#### After sales service & product support

- $\cdot$  Single supplier for parts, spares & accessories
- · Dedicated customer help-desk (24h service)
- · Dedicated service department in-house
- · Global parts distribution network
- · Optional global on-site servicing available
- Extensive training options available (technical & commercial), on-site or in-house



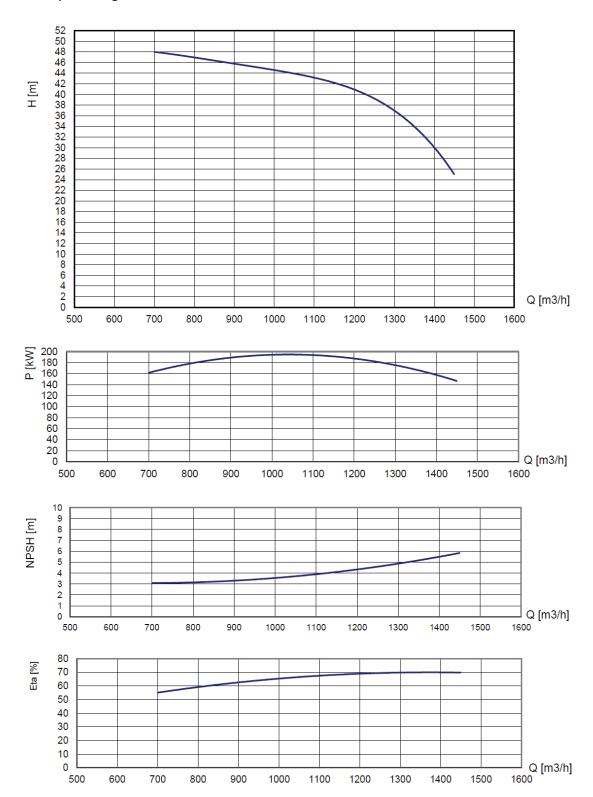
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### **PERFORMANCE CURVES (1800 RPM)**

Continuous duty according ISO 9906





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#### STANDARD TECHNICAL SPECIFICATIONS

#### **BBA** auto prime pump

Pump type	BA300E D388
Max. flow	1450 m <sup>3</sup> /hour (6380 US GPM)
Max. head	48 mwc (159 feet)
Impeller type	Semi-open impeller
Solids handling	120 x 105 mm (4.7 x 4 inch)
Best efficiency point	72%
Pump casing	Cast iron GG20
Impeller	Chrome Moly 42CrM04
Wear plate	Cast iron GG25
Pump shaft	42CrV6
Shaft seal	Mechanical seal
Seal faces	HM/HM
O-ring	Viton



BBA MP100 Diaphragm pump
100 m <sup>3</sup> /h (59 CFM)
8.5 m (29 inHg)
Toothed belt (continuous drive)
Aluminium
Cast iron GG25
Buna-N

#### **Engine**

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Engine brand	Volvo Penta
Engine type	TAD873VE
Flywheel power	235 kW (320 Hp)
Engine speed	1300 - 1800 RPM
Fuel consumption	202 g/kWh
Displacement	7.7 ltr
Number of cylinders	6
Aftertreatment	SCR (=AdBlue)
Emission standard	Stage IV / Tier 4 final

#### **Fuel system**

- Fuel tank 220 L. net (58 US Gallon)
- · AdBlue® tank 220 L. net (58 US Gallon)
- · Electronic fuel injection system

#### **Electrical system & safety features**

- · Premium quality battery
- · Low oil pressure shut down
- · High temperature shut down







### **BBA control panel LC30**

- · Auto start/stop system
- Two float switches included (10m cable)
- · Switch Manual-0-Auto
- · RAMP-UP/DOWN function
- · Rpm. control with push buttons
- · Warning lights
- 4.3" LCD monitor

The LCD monitor displays additional engine data, e.g. actual engine speed, working hours, battery voltage, fuel consumption and failures in clear text (10 language support)



**Dewatering and Sewer Bypass Pump** 

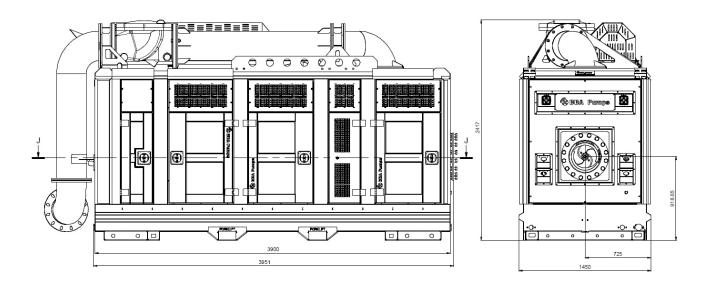
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## CANOPY M14-40 (discharge roof pipe)

#### **BBA** sound attenuating canopy

Canopy type	M14-40
Dimensions L x W x H	3950 x 1450 x 2417 mm
Dimensions L x W x H	156 x 57 x 95 inch
Basic frame	Hot dip galvanised
Doors	8 composite easy-access doors (lockable)
Fuel tank	PE net 220 ltr (58 US Gallon)
Fuel tank autonomy	4 hours (at 1800 rpm BEP)
Fuel tank cap	100 mm (4 inch)
Adblue® tank	PE net 220 ltr (58 US Gallon)
Forklift pockets	Fitted with 2 forklift pockets
Lifting point	Fitted with 2 lifting points
Connections	Flange connections
Exhaust system	Exhaust mounted on roof canopy
Aftertreatment	Fully integrated in the canopy
Additional	Fitted with oil-water separator
Documentation box	BBA user manual and warranty book





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#### Factory Acceptance Test

Extensive testing facility inhouse. FAT must be conducted formally and be witnessed by the owner and/or project manager.



#### **LED lights**

Fully integrated in the canopy for easy operation throughout the evening and night.



# Large inspection covers

Easy access to float box, impeller and non-return valve.



#### Safety

Extremely durable and lockable T-locks offering perfect grip.



# 4 Year limited warranty

The BBA limited warranty covers years or operating hours whichever occurs first. For more details please consult the BBA warranty book.



#### User Manual BA series

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in several languages.