

High Head Dewatering and Sewer Bypass Pump

Max. 200 m³/hour, Max. 90 mwc





Pump specifications:

| Туре | BA80H D315 |
|-------------------|--------------------------|
| Max. flow | 200 m ³ /hour |
| Max. pressure | 90 mwc |
| Connections | Discharge DN80 |
| Connections | Suction DN150 |
| Solids handling | 25 mm |
| Impeller type | Closed impeller |
| Priming system | BBA MP50 |
| Engine | Perkins 1104D-44TA |
| Emission standard | Stage IIIA |
| Canopy | M10-25 |
| Weight (net) | 2100 kg |
| Sound level | Approx. 70 dB(A) at 10m |

FEATURES

BA auto prime pump

The BA range of pumps have been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

World-class performance

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-of-the-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

Sustainability

- $\boldsymbol{\cdot}$ High efficiency pumps minimising fuel consumption
- Corrosion free hot dip galvanised canopy
- Corrosion free composite door panels and powder coated plating
- · 100% Oil-spill free priming system
- · Fully bunded unit eliminating fuel/oil spills at all times

Complete package designed & built by BBA Pumps

- · Complete in-house design & production
- · Over 60 years of experience in the market
- · Extensive testing facility in-house
- · Contemporary & functional design
- · Durable & eco-friendly materials
- · Custom builds available

After sales service & product support

- · Single supplier for parts, spares & accessories
- · Dedicated customer help-desk (24h service)
- · Dedicated service department in-house
- · Global parts distribution network
- $\cdot \ \mathsf{Optional} \ \mathsf{global} \ \mathsf{on}\text{-}\mathsf{site} \ \mathsf{servicing}$
- Extensive training options available (technical & commercial), on-site or in-house



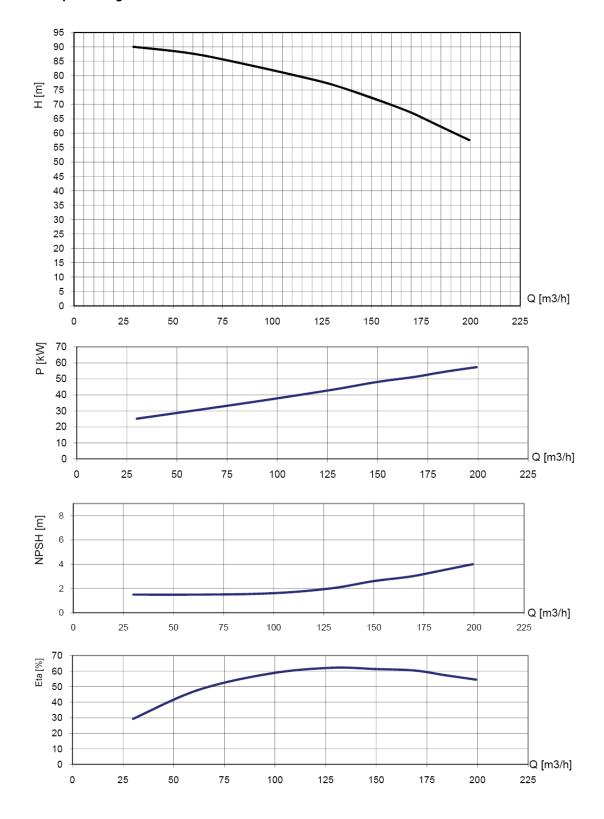
High Head Dewatering and Sewer Bypass Pump



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PERFORMANCE CURVES (2200 RPM)

Continuous duty according ISO 9906





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BBA Pumps®

Max. 200 m³/hour, Max. 90 mwc

STANDARD TECHNICAL SPECIFICATIONS

BBA auto prime pump

| Pump type | BA80H D315 |
|-----------------|---------------------|
| Max. flow | 200 m³/hour |
| Max. head | 90 mwc |
| Impeller type | Closed impeller |
| Solids handling | 25 mm |
| Pump casing | Cast iron GG20 |
| Impeller | Ductile iron GGG40 |
| Wear ring | Cast iron GG20 |
| Pump shaft | Stainless steel 316 |
| Shaft seal | Mechanical seal |
| Seal faces | Tung/Sic |
| Seal rubber | Viton |



| Pump type | BBA MP50 Diaphragm pump |
|-----------------------|---------------------------------|
| Air handling capacity | 50 m ³ /h (30 CFM) |
| Max. vacuum | 8.5 m (29 inHg) |
| Drive | Toothed belt (continuous drive) |
| Float box | Aluminium |
| Non return valve | Cast iron GG25 |
| Check valve disc | Buna-N |

Engine

| Engine brand | Perkins |
|---------------------|----------------|
| Engine type | 1104D-44TA |
| Flywheel power | 80 kW (108 Hp) |
| Max. engine speed | 2200 RPM |
| Fuel consumption | 230 g/kWh |
| Displacement | 4.4 |
| Number of cylinders | 4 |
| Cooling system | Water cooled |
| Exhaust emission EU | Stage IIIA |

Fuel system

- · Composite fuel tank 300 L
- · Fuel tank cap Ø 100 mm
- · Electronic fuel injection system







BBA dashboard LC20

- · Auto start/stop system
- · Two float switches included (10m cable)
- · Switch Manual-0-Auto
- Tachometer
- Hour counter
- · Warning lights "oil and engine temperature"
- · Warning light "auto stand-by"

Electrical system & safety features

- · Premium quality battery
- · Nominal voltage 12 Volt
- Engine safety features like overload shutdown



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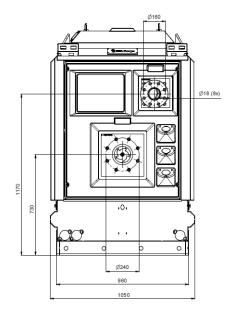


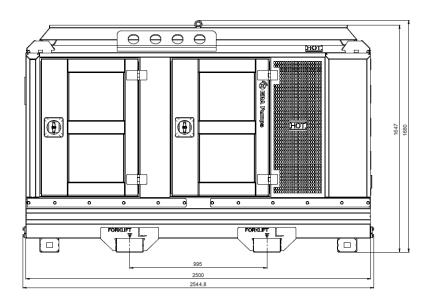
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CANOPY M10-25

BBA sound attenuating canopy

| DD/ (Souria atteriaati | ing canopy |
|-------------------------|---|
| Canopy type | M10-25 |
| Dimensions L x W x H | 2500 x 1050 x 1680 mm |
| Basic frame | Hot dip galvanised |
| Doors | 4 Easy-access doors (lockable) |
| Front- and door panels | Composite ABS/ASA |
| Fuel tank | PE net 300 ltr |
| Fuel tank autonomy | 15-17 hours (at 2200 rpm BEP) |
| Fuel tank cap | 100 mm |
| Module (10-23 kit) | Oil drain pump – battery isolator – external fuel tank connector |
| Forklift pockets | Fitted with 2 forklift pockets |
| Lifting point | Fitted with 2 lifting points |
| Connections | Please consult "auxiliary items" |
| Exhaust system | Fully integrated in canopy |
| Additional | Fitted with oil-water separator |
| Documentation box | BBA user manual and warranty book |
| | |



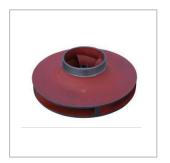




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Closed impeller Ductile iron GGG40 abrasion resistant, free passage 25mm.



Priming systemDiaphragm pump, air-cooled, water-resistant and oil-spillage free. Air capacity of 50 m³ per hour.



Easy inspectionOil glasses, drain valves and fill plugs are all easily accessible.



Fuel tank
Fully bunded, corrosionfree, 300 liter, high-density
polyethylene (HDPE) fuel tank,
located in base of canopy.



Safety Extremely durable and lockable T-locks offering perfect grip.



Large inspection coversEasy access to float box, impeller and non-return valve.



4 Year limited warranty

The BBA limited warranty covers years or operating hours whichever occurs first. For more details please consult the BBA warranty book.



User Manual BA series

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in several languages.