

ZDND Series

Volute End Suction Pumps

For heat carrier oils up to 207°C



TECHNICAL DATA

Output:	max. 600 m³/h
Delivery head:	max. 90 m
Speed:	max. 3600 rpm
Temperature:	max. 207 °C
Casing pressure:	PN 25
Shaft sealing:	balanced standard mechanical seal, uncooled
Flange connections:	DIN EN 1092-2 PN 40
Direction of rotation:	clockwise, when looking at the pump from the drive end



APPLICATION

The volute pumps of the series ZDND are part of the overall programme heat transfer and circulation pumps. They are primarily used for circulation of **hot water** in closed pipe and vessel systems.

Therefore their fields of application are

- the energy production
- heat transport and
- the industry

and here mainly in systems where hot water as heat carrier is given preference, despite its high system pressure, over oil as heat carrier.

DESIGN

Horizontal, single-stage volute casing pumps with the dimensions and nominal ratings to **DIN EN 22858** in back pull out design, with uncooled balanced mechanical seal.

The series **ZDND** has especially been designed for the trouble free handling of hot water up to 207°C and is distinguished by:

- A *double heat barrier* that causes an optimal energy consumption by the pump and reduces the temperature level in the mechanical seal chamber to less than 90 °C without external cooling circuit (see temperature curve on page 3). The service life of the mechanical seal increases considerably.
- A special design that automatically leads accumulation of gas to exhaust. Consequently the dry operation of the mechanical seal can be excluded.
- A programme that comprehends 22 construction sizes and thus guarantees an optimal solution for every operating point.
- The back pull out design, which permits the removal of the complete, bearing unit towards the drive side without removing the pump casing from the pipe work. If a spacer coupling is installed it is also unnecessary to disconnect the motor.

CONSTRUCTION

Casing pressure

Max. 25 bar from 0 °C up to 207 °C

Please note:

Technical rules and safety regulations.

Casing pressure = inlet pressure + zero head
max. test pressure = 33 bar

Flanges location:

Axial suction flange, discharge flange radially upwards.

Flanges:

The flanges comply with DIN EN 1092-2 resp. PN 40.
Flange design to ANSI 300 is possible.

Hydraulics:

Designation of this construction type: A

Bearing:

One grease lubricated antifriction ball bearing to DIN 625 and one internal liquid flushed sleeve bearing.
Designation of this construction type: A

Direction of rotation:

Clockwise when looking at the pump from the drive end.

Shaft sealing:

Code AF3: Balanced standard mechanical seal
Seal face materials SiC/Carbon, Elastomer EPDM

ZDND Series

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For heat carrier oils up to 207°C



Material Design:

Item	Components	Material					Execution
		EN material-number	EN material-denomination	DIN material-number	DIN material-denomination	US denomination	
						ASTM Standard	AISI
10.20	Volute casing						
15.20	Intermediate flange						
16.10	Casing cover						
33.00	Bearing bracket	EN-JS 1025	EN-GJS-400-18-LT	0.7043	GGG 40.3	A 395	X
21.00	Shaft	1.4021	X 20 Cr 13	1.4021	X 20 Cr 13	A 276 Type 420	420 X
23.00	Impeller						
44.10	Casing for mechanical seal	EN-JL 1040	EN-GJL 250	0.6025	GG 25	A 278 Class 30	X
43.30	Shaft seal				SIC / Carbon		X
52.90	Sleeve bearing				SIC / SIC		X
54.00							

Casing gasket:

The casing is sealed by a flat gasket of graphite. Designation of this construction type: 2

Motor power:

Using commercial electric motors, type of construction IM B3.

To determine the drive power we recommend the following safety margin:

up to 4 kW: 25%

4 up to 7,5 kW: 20%

above 7,5 kW: 15%

The following max. speeds are to be observed:

Max. speed rpm	Size	Max. speed rpm	Size	Max. speed rpm	Size
3600	032160 032200 040160 040200 050160 050200 065160 065200 080160 080200 100160 100200	3000	032250 040250 050250 065250 080250 100250 125200	1800	040315 050315 125250

The max. speeds results from the admissible peripheral speed of impellers or from the shaft load admissible at higher temperatures, respectively.

Bearing bracket / pump size:

Bracket 25	032160 032200 040160 040200 050160 050200
Bracket 35	032250 040250 040315 050250 050315 065160 065200 065250 080160 080200 080250 100160 100200
Bracket 45	100250 125200 125250

General remarks:

For equipping hot media systems a complete programme is available for a flow range between 1-1000 m³/h consisting of the range:

- ZTN** volute pumps to EN 733 design with base plate, t_{max} 350 °C PN 16. Heat transfer oil.
- ZTK** volute pumps to EN 733 close coupled design, t_{max} 350 °C PN 16. Heat transfer oil.
- ZTI** volute pumps to EN 733 as INLINE construction, t_{max} 350 °C PN 16. Heat transfer oil.
- ZEN** volute pumps to DIN EN 22858, t_{max} 230 °C PN 40. Hot water design.
- ZHN** volute pumps to EN 733, t_{max} 180 °C PN 16. Hot water design.
- ZLI** volute pumps to EN 733 as INLINE construction, t_{max} 150 °C PN 25. Hot water design.

Technical documentation on these programmes will readily be supplied on request.

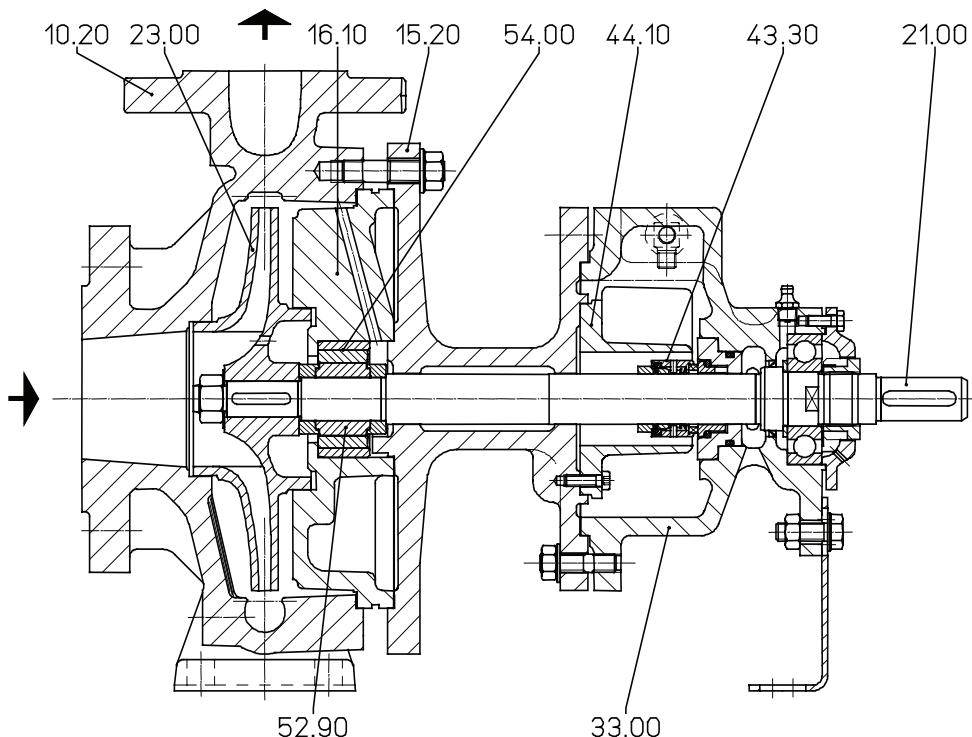
ZDND Series

Volute End Suction Pumps

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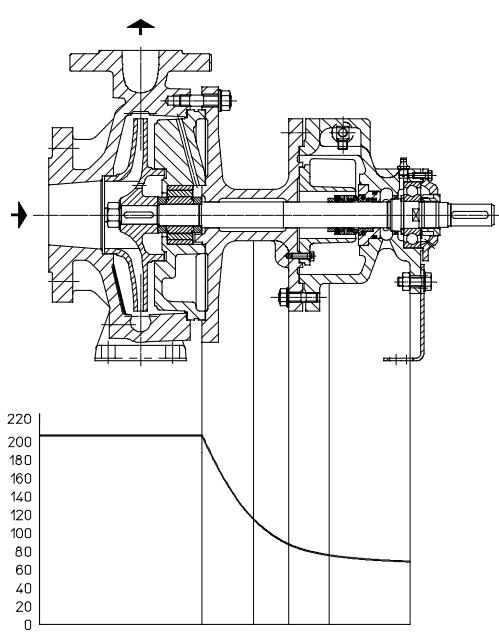
Sectional drawing and nomenclature



10.20 volute casing
 15.20 intermediate flange
 16.10 casing cover
 21.00 shaft

23.00 impeller
 33.00 bearing bracket
 43.30 shaft seal

44.10 casing for mechanical seal
 52.90, 54.00 sleeve bearing



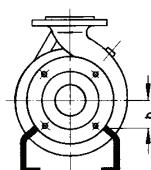
Heat barrier / shaft seal / bearing / feet arrangement

Heat transfer installations have achieved a high level of technical development. Consequently the requirements on the pumps handling heat carriers have increased regarding operating safety, environmental protection, maintenance and operating costs. On the basis of many years' experience and latest technical know-how the ZDND fully complies with these requirements. Special attention was paid to the above technical details.

A favourable reduction in temperature is obtained towards the drive side by fitting a double acting heat barrier between the casing cover and the shaft seal housing. See illustration.

Product-side heat losses are effectively prevented (energy saving). The temperature reduction makes it possible to use safely an **uncooled** mechanical seal up to a pumping medium temperature of **207 °C**.

By special constructional shaping of the pump feed, displacements caused by thermal expansion are prevented to a great extent. For the vertical displacement only the measure h is decisive, since the rest of the foot remains cold. The horizontal expansion is taken up by the elastic foot bracings.



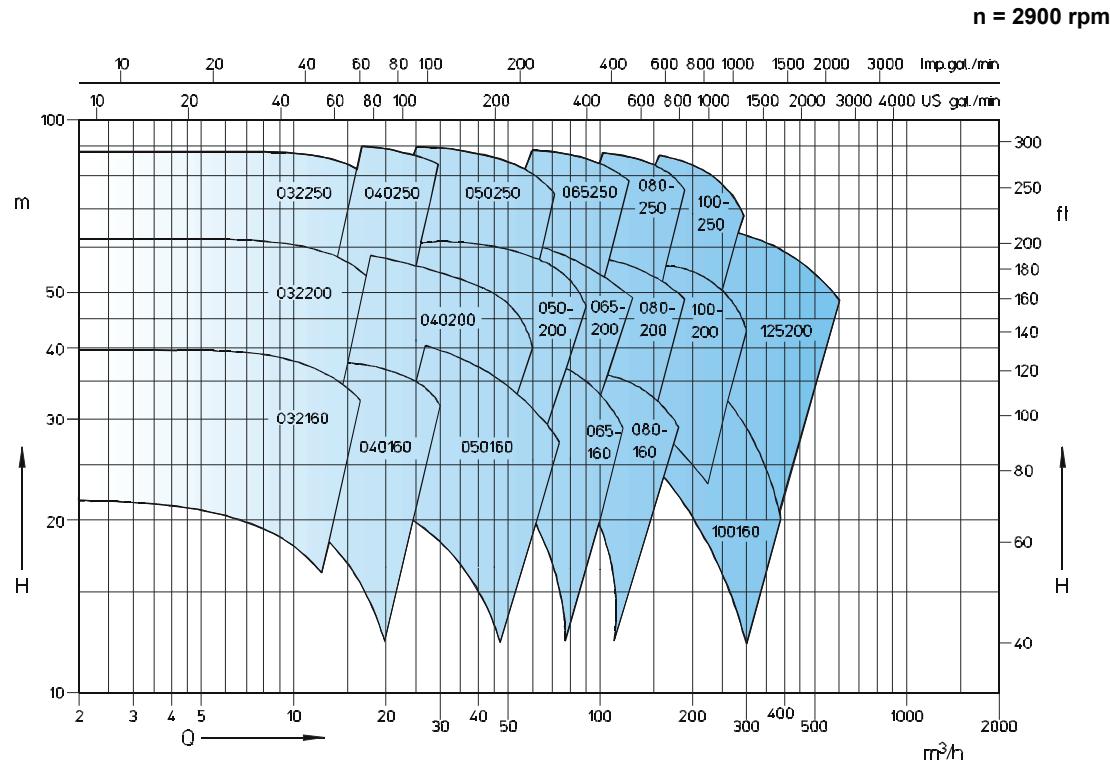
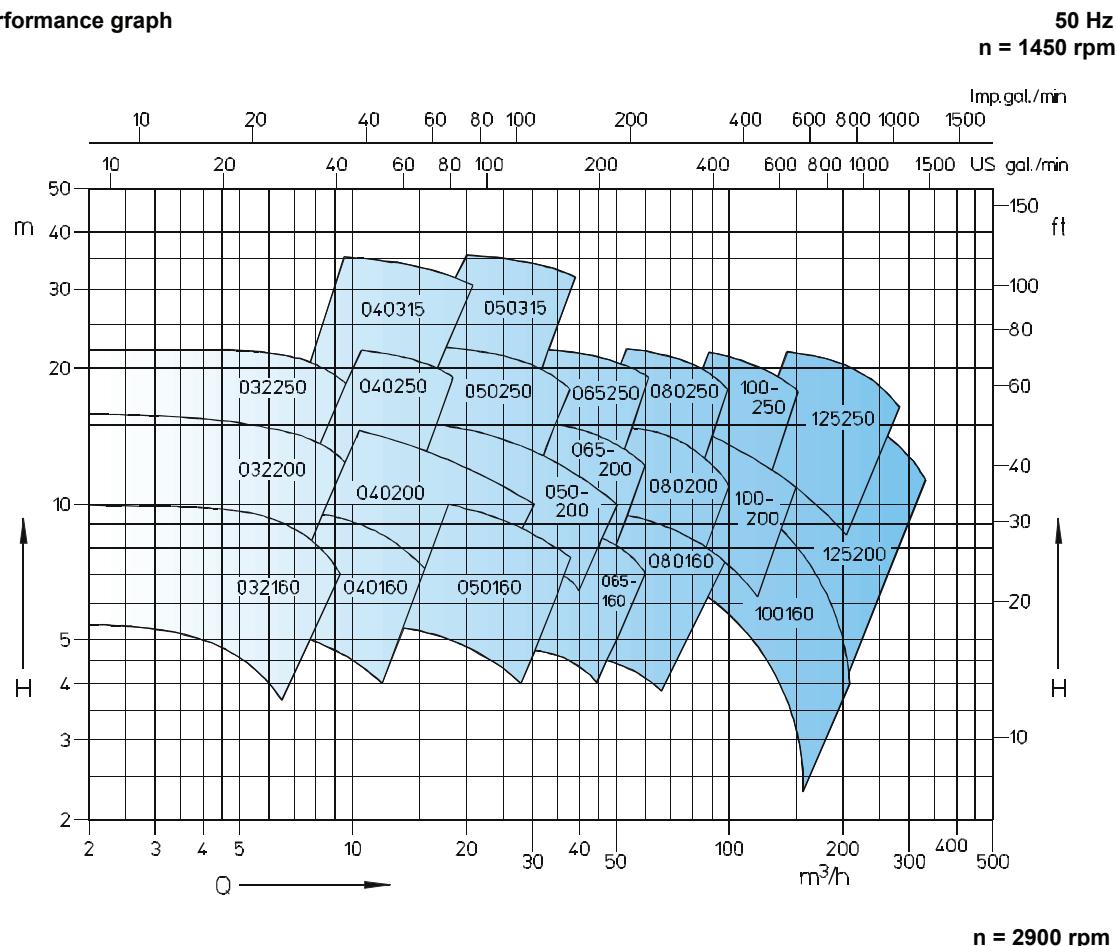
ZDND Series

Volute End Suction Pumps

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Performance graph



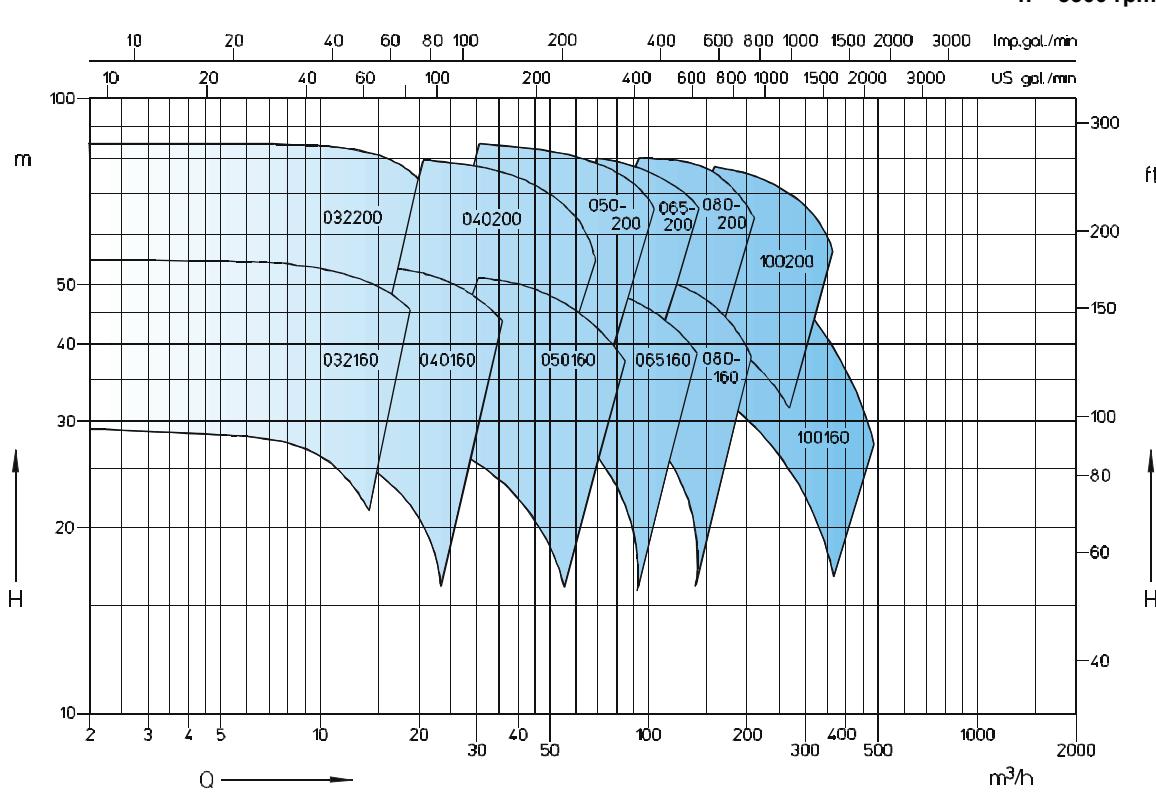
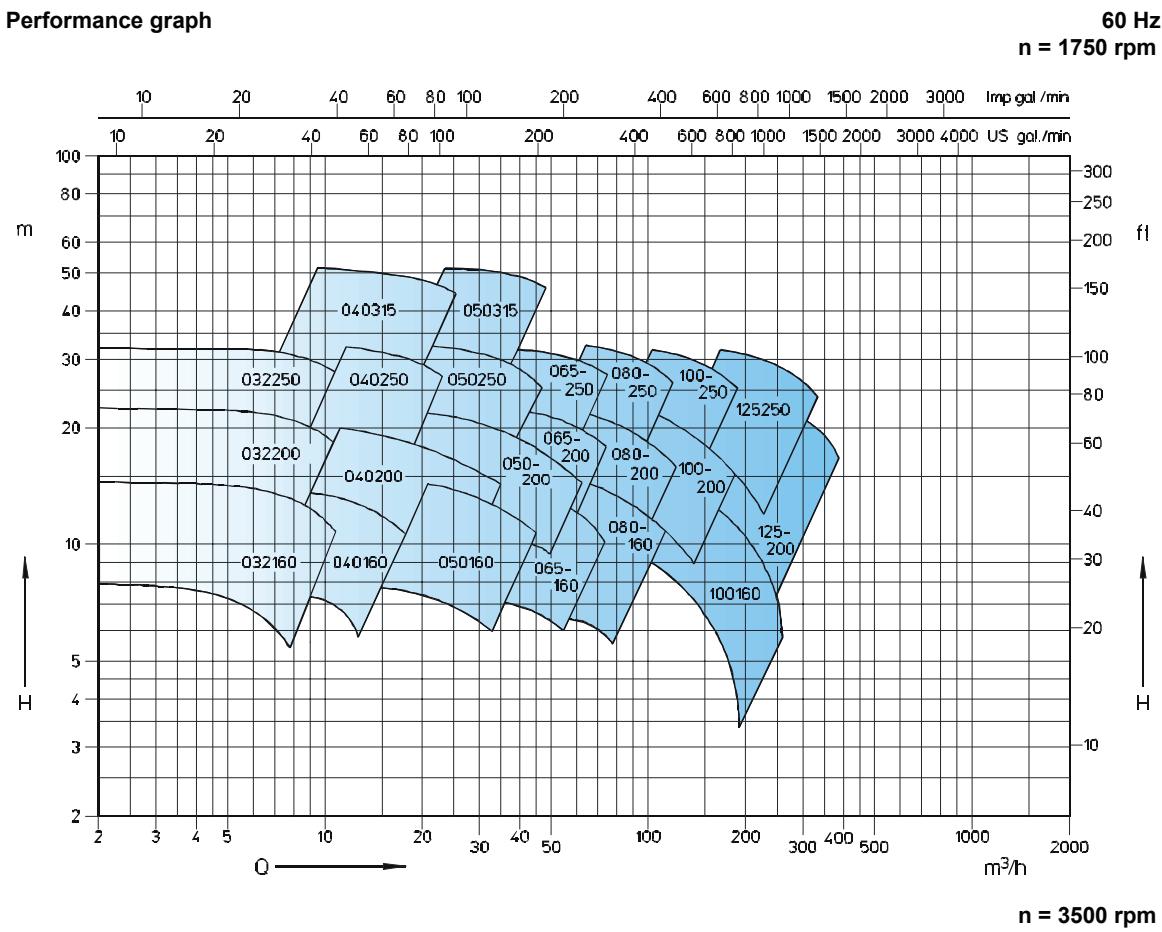
ZDND Series

Volute End Suction Pumps

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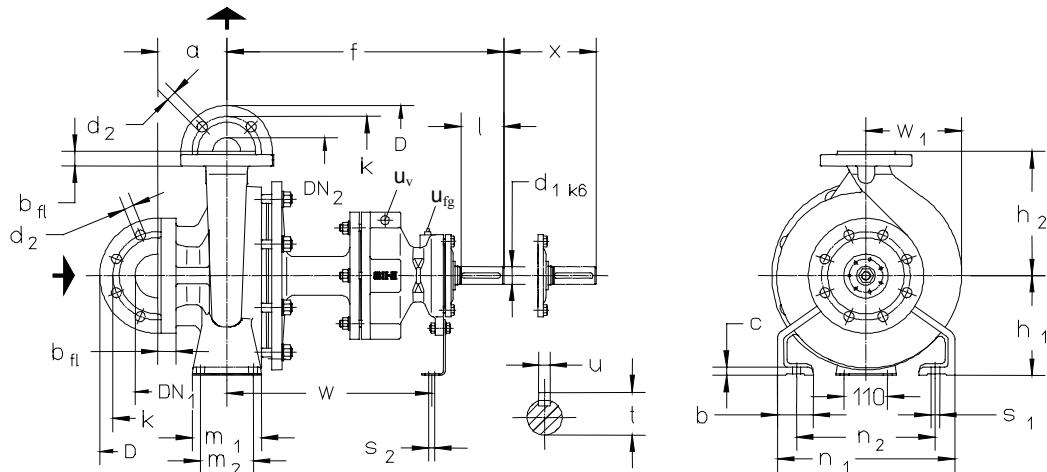
Performance graph



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Dimension table

 u_V = vent connection (G1/8)

 u_{fg} = grease filling connection (G1/8)

size	DN ₂	DN ₁	a	b	c	f	h ₁	h ₂	m ₁	m ₂	n ₁	n ₂	s ₁ *	s ₂	w	w ₁	x	d ₁	l	t	u
032160	32	50	80	50	17	385	132	160	100	70	240	190	M12	M12	285	120	100	24	50	27	8
032200			100	65		500	180	225	125	95	320	250			370	170		32	80	35	10
032250			80	50		385	132	160	100	70	240	190			285	125		24	50	27	8
040160	40	65	100	80	20	160	180	225	125	95	320	250	M16	M16	370	170	140	32	80	35	10
040200			125	100		500	180	225	125	95	320	250			285	125		24	50	27	8
040250		80	125	100		200	200	250	125	95	345	280			370	170		32	80	35	10
040315			100	80		385	160	180	100	70	265	212			285	135		24	50	27	8
050160	50	80	125	100	17	200	180	225	125	95	320	250	M12	M12	285	160	140	175	215		
050200			125	125		225	225	280			345	280			370	175		32	80	35	10
050250		100	125	125	20	160	200	225	125	95	280	212			285	175		175	195		
050315			100	100		180	225	250			320	250			370	175		175	195		
065160	65	100	100	80	17	200	250	160	120	360	280	M16	M16	285	195	32	80	35	10		
065200			125	125		225	225	250	125	95	345	280	M12	370	170	175	195				
065250		125	125	125	20	200	250	180	120	120	400	315	M16	285	205	210	235				
080160			125	125		225	225	250			360	280	M16	370	210	215	245				
080200	80	125	125	125	17	200	250	180	125	95	400	315	M12	M12	285	215	42	110	45	12	
080250			125	125		225	225	250			360	280	M16		370	215	240				
100160 ¹⁾		125	125	140	20	200	280	225	160	120	400	315	M16		285	245					
100200	100	125	125	125	20	225	225	225			360	280	M16		370	245					
100250			125	125		250	315	355	160	120	400	315	M16		285	245					
125200 ¹⁾	125	150	140	140	20	530	250	315			400	315	M16		370	245					
125250							250	315							285	245					

¹⁾Transnorm pump sizes, not included in DIN EN 22858.

*Slots suitable for bolts with dimensions indicated. Bolts are not included in the bare shaft pump standard scope of supply.

Flange connections to DIN EN 1092-2 PN 40								
DN ₂ /DN ₁	32	40	50	65	80	100	125	150
D	140	150	165	185	200	235	270	300
k	100	110	125	145	160	190	220	250
b _{fl}	18	19	19	19	19	19	23,5	26
Tolerance				+4,0				-3,0
d ₂ x number	19x4	19x4	19x4	19x8	19x8	23x8	28x8	28x8

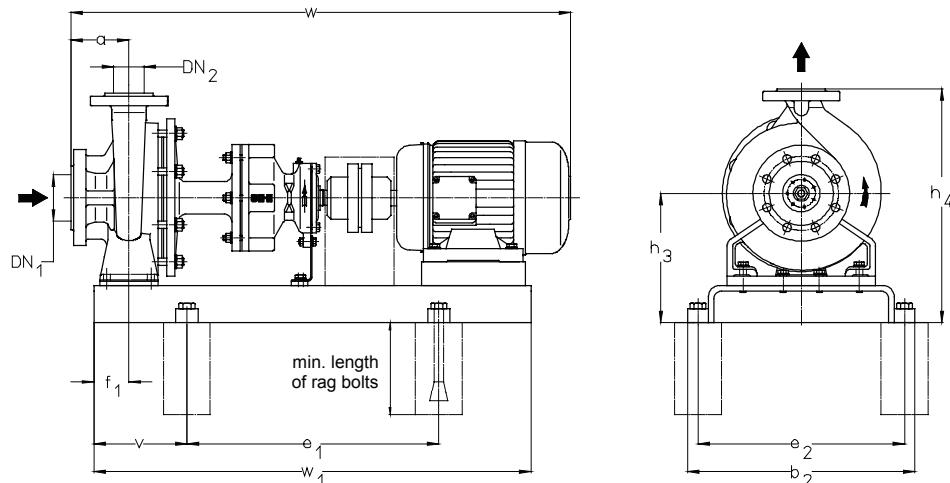
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Foundation plan



Dimensions in mm

ZDND Size	Motor		Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt size	
	rpm	Size			Pump	Unit														
	1450	2900			kW	No.														
032160	0,37	-	71	S270	B68	86	54	32	80	360	540	320	140	420	115	197	357	701	650	M16x200
	0,55	-	80			93												737		
	-	1,10	80			94												737		
	-	1,50	90S		B80	96												764		
	-	2,20	90L			99												764		
	-	3,00	100L			105												833		
032200	-	4,00	112M			109												850		M16x200
	0,55	-	80		B68	94												737		
	0,75	-	90S			96												737		
	1,10	-	90S			98												764		
	-	3,00	100L		B80	107												833		
	-	4,00	112M			111												850		
	-	5,50	132S			142												912		
032250	7,50	-	132S		S303	148												912		M20x400
	0,75	-	80			142												872		
	1,10	-	90S			144												893		
	1,50	-	90L		S383	146												924		
	2,20	-	100L			152												998		
	-	7,50	132S			210												1047		
040160	-	11,00	160M		S385	254												1188		M20x400
	-	15,00	160M			267												1188		
	0,37	-	80		B68	85												700	650	
	0,55	-	80			94												737		
	0,75	-	80			96												737		
040200	1,10	-	90S		S272	99												765	820	M16x200
	-	2,20	90L			102												792		
	-	3,00	100L			107												833		
	-	4,00	112M		B80	125												857		
	-	5,50	132S			143												912	920	
	0,75	-	80			95												757		
040250	1,10	-	90S		S301	98												784	730	M20x400
	1,50	-	90L			101												809		
	2,20	-	100L			106												870		
	-	4,00	112M		S303	131												877	920	
	-	5,50	132S			144												932		
	-	7,50	132S			123												932		
040315	-	11,00	160M		S344	206												1073	1020	M20x400
	-	15,00	160M			208												1073		
	2,20	-	100L		B68	150												900		
	3,00	-	100L			153												924		
	4,00	-	112M			156												968		
050160	5,50	-	132S		S383	159												968		M16x200
	-	7,50	132S			209												1047		
	-	11,00	160M			212												1188		
	-	15,00	160M		B80	261												1188		
	-	18,50	160L			263												1232		
	5,50	-	132S			287												993		
050160	3,00	-	100L		S383	192												993	920	M16x200
	4,00	-	112M			196												1010		
	5,50	-	132S			202												1072	1140	
	-	7,50	132S		B68	257												757		
	-	11,00	160M			540												757		
	-	15,00	160L			740												784	812	

ZDND Series

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ZDND Size	Motor		Base plate No.	Cplg. B80 / B95	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt size
	rpm	Size			Pump	Unit													
	1450	2900	KW																
050160	-	3.00	100L	S303	B80	118	61	100	390	600	350	160	180	225	405	853	920	M16x200	
	-	4.00	112M		B95	136										877			
	-	5.50	132S			149										932			
	-	7.50	32S			151										932			
	-	11.00	160M	S344		211										1073	1020	M20x400	
050200	0.75	-	80	S301	B68	104	65	80	390	480	350	125	160	225	425	757	730	M16x200	
	1.10	-	90S		B80	107										784			
	1.50	-	90L		B95	110										809			
	2.20	-	100L			115										870			
	-	4.00	112M	S303	B80	140										932	920	M20x400	
	-	5.50	132S		B95	155										932			
	-	7.50	32S			160										1073	1020	M20x400	
	-	11.00	160M		B95	215										1113			
050250	1.50	-	80	S383	B80	156	95	125	490	600	440	160	200	260	485	949	920	M20x400	
	2.20	-	100L		B95	158										993			
	3.00	-	100L			162										993			
	4.00	-	112M			178										1010			
	-	7.50	132S	S385	B110	215										1072	1140	M20x400	
	-	11.00	160M			265										1213			
	-	15.00	160M			267										1213			
	-	18.50	160L			291										1257			
050315	-	22.00	180M	S436	B125	318	135	75	540	490	490	215	205	325	605	1368	1270	M24x400	
	-	30.00	200L		B80	427										1010			
	4.00	-	112M		B95	249										1072	1250	M24x400	
	5.50	-	132S			278										1110			
065160	0.75	-	80	S342	B80	129	81	100	450	540	400	140	180	240	440	872	820	M20x400	
	1.10	-	90S		B95	141										900			
	1.50	-	90L			144										924	1020	M20x400	
	2.20	-	100L	S344	B80	147										968			
	-	4.00	112M		B95	154										985	1140	M20x400	
	-	5.50	132S			154										1047			
	-	7.50	132S			179										1188			
065200	-	11.00	160M	S385	B110	182	88	100	490	740	440	200	200	260	485	900	920	M20x400	
	-	15.00	160M		B95	250										924			
	-	18.50	160L			259										968	1020	M20x400	
	-	22.00	180M			283										985			
	-	30.00	200L	S436	B125	311	65	100	490	840	440	215	205	280	530	1047	1140	M24x400	
	-	37.00	200L		B80	420										1213			
	-	45.00	225M		B95	461										1257			
	-	50.00	250M			504										1280			
080160	0.75	-	80	S383	B80	144	89	125	490	600	440	160	200	260	485	897	920	M20x400	
	1.10	-	90S		B95	147										924			
	1.50	-	90L			150										949	920	M20x400	
	2.20	-	100L			153										993			
	3.00	-	100L	S385	B110	156	96	125	540	740	440	200	200	280	530	1072	1140	M24x400	
	-	7.50	132S			156										1213			
	-	11.00	160M			209										1213			
	-	15.00	160M			258										1257			
080200	1.50	-	90L	S383	B80	160	80	125	490	600	440	160	200	260	510	949	920	M20x400	
	2.20	-	100L		B95	163										993			
	3.00	-	100L			163													

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ZDND Size	Motor		Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt size		
	rpm				Pump	Unit															
	1450	2900																			
080250	-	45,00	225M	S487	B125	537			610	940	550	240			325	605	1425 1493	1420	M24x400		
100160	-	55,00	250M		B140	637														M20x400	
	2,20	-	100L	S434	B80	197															
	3,00	-	100L			200															
	4,00	-	112M	S434	B80	216															
	5,50	-	132S		B95	235															
	-	18,50	160L	S435		320															
	-	22,00	180M	S435	B110	348															
	-	30,00	200L	S436	B125	452															
100200	-	37,00	200L		B125	468														M20x400	
	2,20	-	100L			189															
	3,00	-	100L	S434	B80	192															
	4,00	-	112M			207															
	5,50	-	132S		B95	227															
	7,50	-	132M			240															
	-	18,50	160L	S435	B110	312															
	-	22,00	180M			340															
100250	-	30,00	200L	S436	B125	444														M24x400	
	-	37,00	200L			460															
	-	45,00	225M			494															
	4,00	-	112M			259															
	5,50	-	132S	S486	B95	277															
	7,50	-	132M			290															
	11,00	-	160M		B125	328															
	-	30,00	200L			473															
125200	-	37,00	200L	S487	B140	499														M24x400	
	-	45,00	225M			543															
	-	55,00	250M	S487	B160	658															
	-	75,00	280S			858															
	7,50	-	132M	S486	B95	300															
	11,00	-	160M			338															
	15,00	-	160L		B110	361															
	-	45,00	225M	S487	B125	575															
125250	-	55,00	250M		B140	668														M24x400	
	-	75,00	280S		B160	868															
	7,50	-	132M			305															
	11,00	-	160M	S486	B95	343															
125250	-	15,00	160L		B110	366														M24x400	
	-	18,50	180M			391															

* Motor protection type IP 55, dimensions depend on the motor manufacturer.
Some sizes are not corresponding to the drawing in small details.
Foundation plan for 60Hz on request.

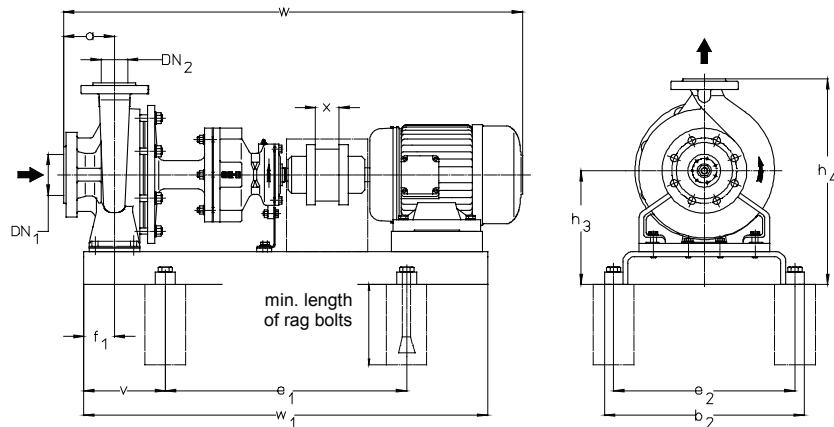
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Foundation plan for units with spacer coupling



Dimensions in mm

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	rpm	Size			pump	unit															
	1450	2900			No.																
050160	-	3,00	100L	S303	H80	120	50	80	100	390	600	350	160	60	225	405	953	953	970	M20x400	
	-	4,00	112M		H95	139												970	920	M16x200	
	-	5,50	122S	S344		150										240	420	1032	1032	1032	
	-	7,50	132S			155													1032	1020	M20x400
	-	11,00	160M			214													1173	1020	M20x400
050200	0,75	-	80	S303	H80	110	125	125	125	390	450	350	160	60	225	425	857	857	884	M16x200	
	1,10	-	90S			113												884	909		
	1,50	-	90L		H95	114												909	953		
	2,20	-	100L			124												953	970		
	-	4,00	112M			143												970	1032		
	-	5,50	132S	S344		156												1032	1020	M16x200	
	-	7,50	132S			159												1020	1173		
	-	11,00	160M			218												1173	1213		
050250	-	15,00	160M	S436	H80	220	100	100	100	450	660	400	180	60	240	440	1049	1049	1083	M20x400	
	-	18,50	160L			235												1083	1093		
	1,50	-	90L		H95	178												1093	1110		
	2,20	-	100L			183												1110	1240		
	3,00	-	100L			186												1240	1313		
	4,00	-	112M	S436	H95	202												1313	1357		
	-	7,50	132S			239												1357	1380		
	-	11,00	160M		H110	280												1380	1468		
050315	-	15,00	160M			282												1468	1125	M24x400	
	-	18,50	160L	S436	H80	306												1125	1185		
	-	22,00	180M			335												1185	1223		
	-	30,00	200L		H125	432												1223	1250		
	4,00	-	112M			252												1250	1250	M24x400	
065160	0,75	-	80	S344	H80	139	81	81	100	450	660	400	180	75	240	440	857	857	884	M16x200	
	1,10	-	90S			142												884	909		
	1,50	-	90L		H95	145												909	953		
	2,20	-	100L			150												953	1094		
	-	4,00	112M	S385	H95	176												1094	1140		
	-	5,50	132S			201												1140	1147		
	-	7,50	132S		H110	204												1147	1147		
065200	-	11,00	160M	S436	H80	266	88	88	100	540	840	490	215	65	260	485	1039	1039	1064	M20x400	
	-	15,00	160M			268												1064	1108		
	1,10	-	90S	S344	H80	149												1108	1108		
	2,20	-	100L			152												1108	1125		
	3,00	-	100L		H95	157												1125	1255		
	4,00	-	112M	S436	H95	160												1255	1328		
	-	7,50	132S			176												1328	1372		
065250	-	11,00	160M	S436	H80	223	113	113	100	540	840	490	215	65	260	485	1039	1039	1064	M20x400	
	-	15,00	160M			224												1064	1140		
	-	18,50	160L	S436	H110	324												1140	1270		
	-	22,00	180M			353												1270	1425		
	-	30,00	200L	S487	H125	480												1425	1483		
	-	37,00	225M			495												1483	1420	M24x400	
080160	0,75	-	80	S344	H80	147	89	89	125	450	660	400	180	75	260	485	1037	1037	1064	M16x200	
	1,10	-	90S			150															

ZDND Series

Volute End Suction Pumps

For heat carrier oils up to 207°C



ZDND Size	Motor		Base plate No.	Cplg. H125	Weight (kg)	DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	x	w*	w ₁	Rag bolt																
	rpm	Size																	size																
	1450	2900																																	
	KW																																		
080250	-	30,00	200L																1508																
	-	37,00	200L	S487	H125	487													1508																
		45,00	225M			496													1565																
		55,00	250M	S538	H140	535													1633																
						666													1620																
100160	2,20	-	100L			213													1148																
	3,00	-	100L	S435	H80	216													1148																
	4,00	-	112M			232													1165																
	5,50	-	132S		H95	245													1227																
	-	18,50	160L	S436	H110	332													1412																
		22,00	180M			358													1435																
	-	30,00	200L	S487	H125	487													1523																
	-	37,00	200L			497													1523																
100200	2,20	-	100L			205													1133																
	3,00	-	100L	S435	H80	208													1133																
	4,00	-	112M			224													1150																
	5,50	-	132S		H95	237													1212																
	7,50	-	132M			239													1250																
	-	18,50	160L	S436	H110	324													1397																
	-	22,00	180M			352													1420																
	-	30,00	200L	S487	H125	489													1508																
	-	37,00	200L			489													1508																
	-	45,00	225M			528													1540																
100250	4,00	-	112M			262													1195																
	5,50	-	132S	S486	H95	274													1257																
	7,50	-	132M			276													1295																
	11,00	-	160M			329													1398																
	-	30,00	200L	S487	H125	515													1553																
	-	37,00	200L			509													1553																
	-	45,00	225M			553													1585																
	-	55,00	250M	S538	H140	679													1678																
	-	75,00	280S		H160	880													1800																
125200	7,50	-	132M	S486	H95	286													1295																
	11,00	-	160M			339													1398																
	15,00	-	160L	S487	H110	362													1442																
	-	45,00	225M		H125	613													1675																
	-	55,00	250M	S538	H140	706													1678																
	-	75,00	280S		H160	890													1800																
125250	7,50	-	132M	S486	H95	291													1295																
	11,00	-	160M			344													1398																
	15,00	-	160L	S487	H110	367													1442																
	-	18,50	180M			392													1520																

* Motor protection type IP 55, dimensions depend on the motor manufacturer.
Some sizes are not corresponding to the drawing in small details.

Foundation plan for 60Hz on request.

ZDND Series

Volute End Suction Pumps

For heat carrier oils up to 207°C



Data regarding pump size

Type + Pump size	Hydraulic + Bearing	Shaft sealing	Material	Casing gasket
	A: Hydraulic 1 ·A One grease lubricated antifriction ball bearing and one internal liquid flushed sleeve bearing	AF3: Balanced standard mechanical seal SiC/Carbon/EPDM	1B: Pressure loaded parts in ductile iron GGG-40.3	2: Confined flat gasket of graphite with A4 insertion
ZDND	032160 032200 032250 040160 040200 040250 040315 050160 050200 050250 050315 065160 065200 065250 080160 080200 080250 100160 100200 100250 125200 125250	AA	AF3	1B
				2

Available in New Zealand from:

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