

## **Dewatering and Sewer Bypass Pump**

Max. 430 m<sup>3</sup>/hour, Max. 24 mwc





Stackable frame BF10-23

#### Pump specifications:

| Type            | .BA150E D285               |
|-----------------|----------------------------|
| Max. flow       | .430 m3/hour (1890 US GPM) |
| Max. pressure   | 24 mwc (79 ft.)            |
| Connections     | .6" or 8"                  |
| Solids handling | 80 mm (3,15")              |
| Impeller type   | .Semi-open impeller        |
| Priming system  | .BBA MP50                  |
| Electric motor  | .22 kW – 4 Pole            |
| Voltage         | .400/690V 50 Hz            |
| Motor control   | .See options page 4        |
| Frame or canopy | .BF10-23 or L10-23         |
| Dry weight      | .1400 kg / 1500 kg         |

### **FEATURES**

#### BA auto prime pump

The BA range of pumps has been designed with a clear focus on reliability, efficiency and durability. Featuring the 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

### World-class performance

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and electric motors, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

### Electric pumps in canopy

- Extremely low noise level
- Maximum safety while running
- Better resistant to vandalism
- More space for your branding
- Optimal weather protection
- Minimal ageing, therefore stable in value

### Complete package designed & built by BBA Pumps

- Complete in-house design & production
- Over 60 years of experience in the market
- Extensive testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

### After sales service & product support

- Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- Dedicated service department in-house
- Global parts distribution network
- Optional global on-site servicing
- Extensive training options available (technical & commercial), on-site or in-house



Canopy L10-23



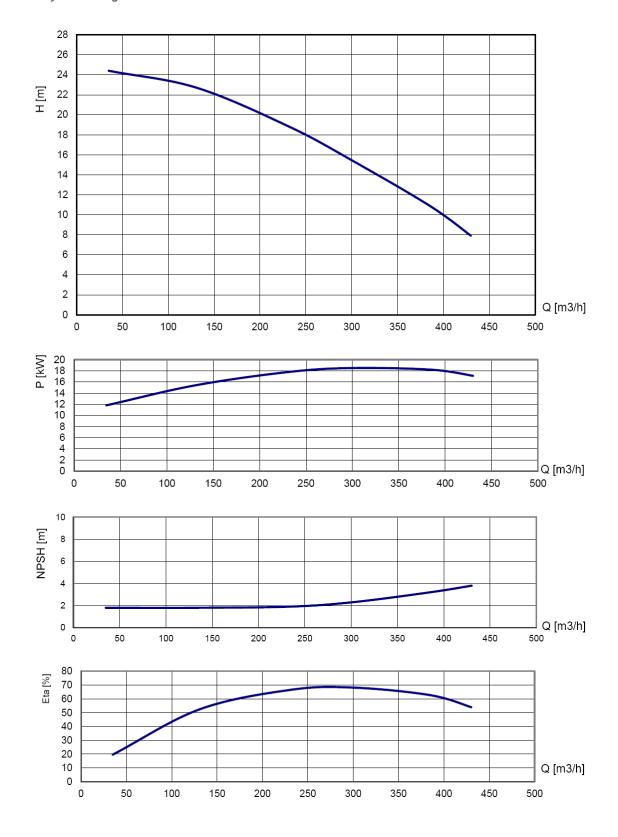
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## **PERFORMANCE CURVES (1475 RPM)**

Continuous duty according ISO 9906





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#### STANDARD TECHNICAL SPECIFICATIONS

BBA auto prime pump

**BBA** priming system

Seal rubbers ......Viton

Pump type......BBA MP50 Diaphragm pump Air handling capacity ......50 m³/h (30 cfm)

Max. vacuum ......8.5 m (29 Hg)

Drive .....Electric motor 2.2kW - 400V

**Electric motor** 

 Motor brand
 Hoyer

 Motor type
 HMC3 180L-4

 Power kW (Hp)
 22 kW (30 Hp)

 Rated Voltage
 400/690V 50Hz

 Current (I nom.)
 40 Amp

 4-pole
 1470 RPM

 Efficiency
 93 %

 IE3
 EC Directive 2005/32

BBA stackable frame or canopy

All electrical components safe and dry behind a lockable door.











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### **MOTOR CONTROLS (configurable)**

Mobile electric pumps in stackable frames or sound attenuated canopies are equipped with a lockable compartment. This is where the electrical components – such as the motor control – are mounted safely and dry. Configure your pump unit with one of the motor controls listed below.

#### DOL

| DOL            |  |  |  |  |  |
|----------------|--|--|--|--|--|
| Direct On Line | <b>Direct On Line</b> With <i>DOL</i> delivery, the electric BBA pump unit is supplied bare without a lockable |  |  |  |  |
|                | compartment or motor control. To prevent pump damage, the user must ensure a proper motor start method.        |  |  |  |  |
|                |  |  |  |  |  |

#### **BASIC**

| Star-Delta | With <i>Basic</i> delivery, the electric BBA pump unit is supplied with a star-delta switch. This is only possible for pumps with a motor power up to 30 kW and sufficient available electrical power due to peak current during start-up.  (The vacuum pump always runs together with the main pump) |  |
|------------|---|--|
|            |   |  |

## **STANDARD**

| Soft Starter  Most popular | The <b>Standard</b> package is the most popular; the BBA electric pump unit is fitted with a soft starter. This motor control ensures a smooth start with constant acceleration, reduces starting current and avoids unnecessary mechanical stress on the pump. Another |  |
|----------------------------|---|--|
|                            | advantage is the linear stop, which prevents pump damage due to water hammer.   |  |



| VI D               |  |  |
|--------------------|--|--|
| Variable Frequency | With the <i>VFD</i> model, the electrical BBA pump unit is equipped  | The state of the s |
| Drive              | with a Variable Frequency Drive. This allows you to regulate the water flow and pressure by adapting the motor speed. In addition to energy savings, variable frequency drives offer many features and optimum pump protection. The unit is also equipped with a more powerful motor so that the pump can run up to 60 Hz. |  |

|   | DOL | BASIC    | STANDARD | VFD      |
|---|-----|----------|----------|----------|
| Automatic level control                       | X   | X        | <b>✓</b> | <b>✓</b> |
| PTC thermal protection                        | X   | X        | <b>✓</b> | <b>✓</b> |
| Direction of rotation / phase loss protection | X   | <b>✓</b> | <b>✓</b> | <b>✓</b> |
| Hour counter / malfunction lamp / switch      | X   | <b>✓</b> | <b>✓</b> | <b>✓</b> |
| Emergency stop according to 'SIL 2'           | X   | <b>✓</b> | <b>✓</b> | <b>✓</b> |
| Vacuum pump automatic on/off                  | X   | X        | <b>✓</b> | <b>√</b> |
| Multilingual display                          | X   | X        | <b>✓</b> | <b>√</b> |

Discuss other specific options with your account manager or BBA Pumps distributor.



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Semi-open impeller Corrosion and abrasion resistant Chrome Moly (42CrM04) semi-open impeller.



Large inspection covers
Easy access to float box,
impeller and non-return valve.



**Easy inspection**Oil glasses, drain valves and fill plugs are all easily accessible.



Priming system
Diaphragm pump,
air-cooled, water-resistant
and oil-spillage free.
Air capacity of
50 m³ per hour.



4 Year limited warranty
The BBA limited warranty
covers years or operating
hours whichever occurs first.
For more details please
consult the BBA warranty
book.



User manual
Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in several languages.